9910/9930
Kevlar® Reinforced Knee Patches

HOW TO APPLY

1. Make sure the trousers are new/not worn and the knee area is clean and dust-free.

2. Set the heat press machine to these settings:
   - Temperature: 140 °C
   - Pressure: 3.5 bar
   - Time: 15 seconds

3. Test the heat on a small hidden part of the trousers to check it's okay and won't burn.

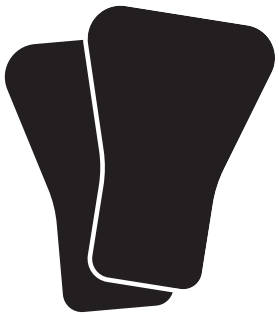
4. Insert a 9910/9930 Knee Patch Backside Application into the knee pocket to create a smooth, crease-free surface. Ensure the pad is centered and the fabric is smooth.

5. Remove the cover paper from the patch.

6. Put the knee patch where you want to apply it.

7. Cover the patch with a thin sheet of paper to protect it.

8. Press down on the patch with the heat press for 15 seconds.



Attach the patch with the wider side up

Inform the customer to wait 24 hours before wearing the trousers with the new patch. For future washing, follow the care instructions for the trousers to make sure both the garment and the patch stay in good condition.

Snickers® WORKWEAR