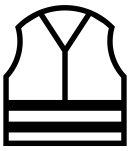
Logo Placements

1831 High-Vis Class 3 Water-proof Stretch Parka



Maximum size of logo cm^2 to keep classification EN 20471

Size	cm^2	cm
XS-S	228	15x15
M-3XL	1723	41x41

Recommended logo placements

Heat seal & Embroidery

2	Left sleeve, in height with reflective print on right sleeve, maximum size 100x100 mm
6	Back, top of logo, 2 cm below yoke seam, maximum size 280x280 mm
62	Back, bottom of logo above reflective, maximum size 280x280 mm
63	Back, bottom of logo 2 cm above bottom hem seam, maximum size 280x180 mm

Heat seal

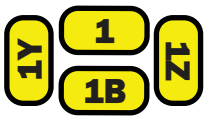
24	Left chest, top of logo 1 cm below yoke seam, maximum size 100x100 mm

To maintain the certified EN 204 71 safety class, follow table to the right. If you choose a logo size bigger than our recommendations, we do not guarantee that the garment meets the EN 20471 norm.

When ordering embroidery you need to have both article no. for embroidery and for waterproof film (EMB99990000019 (small) or EMB99990000029 (big), to avoid water comming through

*

Placement 23 - Do not heat seal
Very heat sensitive PrimaLoft -
aerogel panel inside chest pocket



Add:
B after the placement and it will be below the (1B)
Y and it will be turned from bottom to top
Z after the placement and it will be turned from top to bottom





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